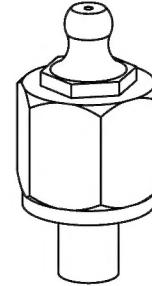
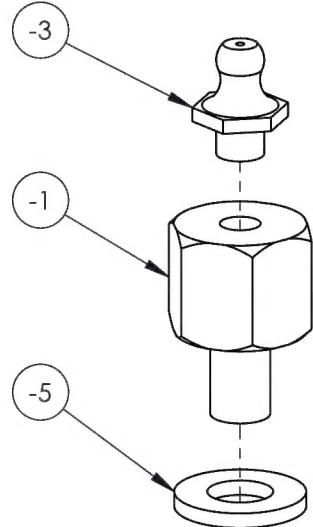


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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.			4/2/2015	DPD	JAG
2	16-0267	UPDATED TO NEW DRAFTING STANDARD. -1 CH'D DIM WAS 5/16-24 IS 5/16-24 UNF -2A, CH'D MATERIAL WAS 1018/1020 IS 1018/1020 CR, CH'D FINISH WAS CAD PLATE YELLOW IS ZINC PLATE SPEC ASTM B633 TYPE I SC 2.			12/6/2016	RJC	JAG



NOTES:

1. REF. AGUSTA T/N; 3G6305G10931.
2. PART OF KIT: RBW6305G02831-3G.

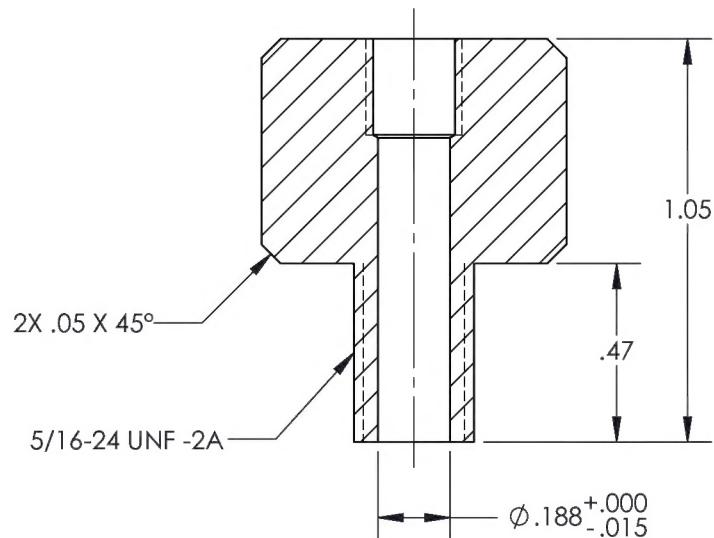
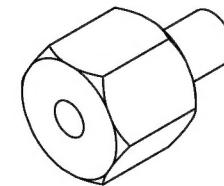
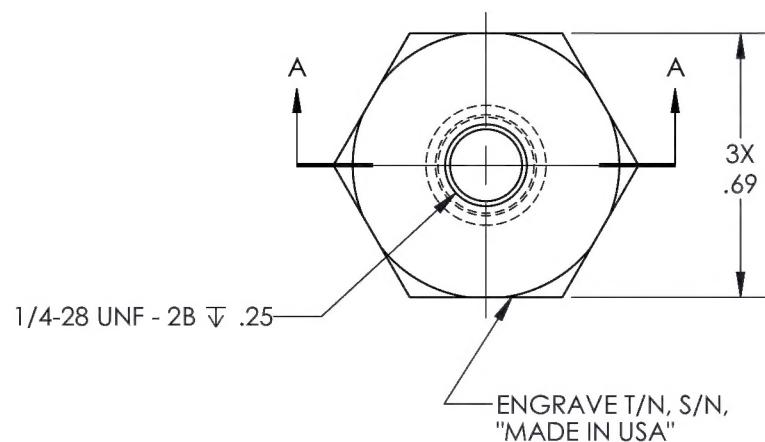


TITLE		REV
ADAPTER, MGB UPPER FITTING REMOVAL		2
DWG NO.		RBW6305G10931-3G
MATERIAL		
HEAT		
TREAT		
FINISH		
SPEC		
DRAWN BY: DUERFELDT		
CHECKED: MACKOVJAK		
OPPS APPR: ANDERSON		
QA APPR: LINDSAY		
APPROVED: GILBERT		
SCALE 1:1 DATE 3/10/2015 SHEET 1 OF 2		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° X ± .1 SURFACES = 125		
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009		

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		-1	1	1	ADAPTER	1018/1020 CR		2
		B/O	-3	1	ZERK	STEEL	STRAIGHT, 1/4-28, 5/16 HEX (MCMASTER-CARR #1095K41)	1
		B/O	-5	1	WASHER	STEEL	Ø5/16 (MCMASTER-CARR #95229A460)	1

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0267	-1 CH'D DIM WAS 5/16-24 IS 5/16-24 UNF -2A, CH'D MATERIAL WAS 1018/1020 IS 1018/1020 CR, CH'D FINISH WAS CAD PLATE YELLOW IS ZINC PLATE SPEC ASTM B633 TYPE I SC 2.	12/6/2016	RJC	JAG



SECTION A-A

(-1)

ADAPTER

DART AEROSPACE	
TITLE	
ADAPTER, MGB UPPER FITTING REMOVAL	
DWG NO.	RBW6305G10931-3G-1
REV	2
MATERIAL 1018/1020 CR	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
.X ± .1 SURFACES = 125 ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY:	DUERFELDT
CHECKED:	MACKOVJAK
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	AW139
SCALE	2:1
DATE	3/10/2015
SHEET 2 OF 2	